

WIDELY/DEEPLY:-

WHY - V

			TPM CIRCLE NO :-		ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T	KAIZEN IDEA SHEET
			TPM CIRCLE NAME:		LOSS NO. / STEP									KAIZEN NO:-07
	DEPT :- IQA			RESULT AREA	Р	Q	DEF :- /	4	С	D	S	М	RAIZEN NO07	
CELL :-A312 CELL NAME:			MACHINE	CHINE / STAGE :- Supplier End Matrix						OPERATION :- PDC				

KAIZEN THEME To prevent A312 body flash on profile

PROBLEM / PRESENT STATUS:



COUNTERMEASURE:-1) Added both side pin in die to avoid flash defect in mounting hole.

IDEA: - Added both side pin in die to avoid flash defect in mounting hole.

BENCHMARK	2240 No.				
TARGET	0 No.				
KAIZEN START	04.07.2014				
KAIZEN FINISH	17.07.2014				

TEAM MEMBERS:

Santosh Auti, Shedge Krishnat, Mohan Kate

BENEFITS :-

- 1)No production loss
- 2) No Supplier Rejection

AFTER

WHAT TO DO :- Check point Added In Supplier action plan sustenance sheet & change process flow diagram **HOW TO DO**: Verify the action plan -FREQUENCY – As Per supplier Audit plan.

KAIZEN SUSTENANCE

	BEFOR
WHY ANALYSIS :-	
−A312 mounting hole Ø 6.2+0).3 undersi
not enter in mounting hole	

Why 1 size ,6.5 pin

Why 2 – Flash in mounting hole.

Why 3 –Gap in fix up side & moving side pin

Why 4 –operator removing flash manually

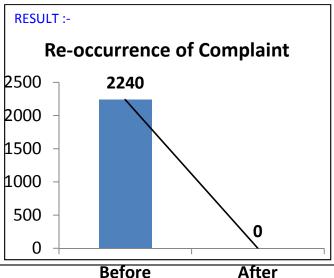
Why 5 -Single hole fettling by operator & skip it.

ROOT CAUSE: - 1)Single hole fettling by operator & skip it

REGISTRATION NO&DATE: 18.07.2014

REGISTERED BY:- Mohan Kate

MANAGER'S SIGN :- Sunil Kinkar



MA	TERIAL CO	ST		JR COST	TOTAL COST			
	IN RS		IN	I RS	IN RS			
SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT								
SR. NO.	CELL	7	ARGET	RESPONS	STATUS			
1	1							

COST INCURRED FOR MAKING KAIZEN